Pt. 60, App. A-7, Meth. 20

- 4.1.1 Sample Probe. Heated stainless steel, or equivalent, open-ended, straight tube of sufficient length to traverse the sample points.
- 4.1.2 Sample Line. Heated (>95 $^{\circ}\mathrm{C})$ stainless steel or Teflon tubing to transport the sample gas to the sample conditioners and analyzers.
- 4.1.3 Calibration Valve Assembly. A threeway valve assembly to direct the zero and calibration gases to the sample conditioners and to the analyzers. The calibration valve assembly shall be capable of blocking the sample gas flow and of introducing calibration gases to the measurement system when in the calibration mode.
- 4.1.4 NO₂ to NO Converter. That portion of the system that converts the nitrogen dioxide (NO2) in the sample gas to nitrogen oxide (NO). Some analyzers are designed to measure $NO_{\rm x}$ as $NO_{\rm 2}$ on a wet basis and can be used without an NO_2 to NO converter or a moisture removal trap provided the sample line to the analyzer is heated (>95 $^{\circ}\text{C})$ to the inlet of the analyzer. In addition, an NO2 to NO converter is not necessary if the NO2 portion of the exhaust gas is less than 5 percent of the total NOx concentration. As a guideline, an NO2 to NO converter is not necessary if the gas turbine is operated at 90 percent or more of peak load capacity. A converter is necessary under lower load conditions.
- 4.1.5 Moisture Removal Trap. A refrigerator-type condenser or other type device designed to continuously remove condensate from the sample gas while maintaining minimal contact between any condensate and the sample gas. The moisture removal trap is not necessary for analyzers that can measure $NO_{\rm x}$ concentrations on a wet basis; for these analyzers, (a) heat the sample line up to the inlet of the analyzers, (b) determine the moisture content using methods subject to the approval of the Administrator, and (c) correct the $NO_{\rm x}$ and diluent concentrations to a dry basis.
- 4.1.6 Particulate Filter. An in-stack or an out-of-stack glass fiber filter, of the type specified in EPA Method 5; however, an out-of-stack filter is recommended when the stack gas temperature exceeds 250 to 300 $^{\circ}\mathrm{C}.$
- 4.1.7 Sample Pump. A nonreactive leak-free sample pump to pull the sample gas through the system at a flow rate sufficient to minimize transport delay. The pump shall be made from stainless steel or coated with Teflon or equivalent.
- 4.1.8 Sample Gas Manifold. A sample gas manifold to divert portions of the sample gas stream to the analyzers. The manifold may be constructed of glass, Teflon, stainless steel, or equivalent.
- 4.1.9 Diluent Gas Analyzer. An analyzer to determine the percent O_2 or CO_2 concentration of the sample gas.

- 4.1.10 Nitrogen Oxides Analyzer. An analyzer to determine the ppm NO_x concentration in the sample gas stream.
- 4.1.11 Data Recorder. A strip-chart recorder, analog computer, or digital recorder for recording measurement data.
- 4.2 Sulfur Dioxide Analysis. EPA Method 6 apparatus and reagents.
- $4.3~NO_{\rm x}$ Calibration Gases. The calibration gases for the $NO_{\rm x}$ analyzer shall be NO in $N_2.$ Use four calibration gas mixtures as specified below:
- $4.3.1\,$ High-level Gas. A gas concentration that is equivalent to 80 to 90 percent of the span value.
- $4.3.2\,$ Mid-level Gas. A gas concentration that is equivalent to 45 to 55 percent of the span value.
- 4.3.3 Low-level Gas. A gas concentration that is equivalent to 20 to 30 percent of the span value.
- $4.3.4\,$ Zero Gas. A gas concentration of less than 0.25 percent of the span value. Ambient air may be used for the NO_x zero gas.
- 4.4 Diluent Calibration Gases.
- 4.4.1 For O_2 calibration gases, use purified air at 20.9 percent O_2 as the high-level O_2 gas. Use a gas concentration between 11 and 15 percent O_2 in nitrogen for the mid-level gas, and use purified nitrogen for the zero gas.
- 4.4.2 For CO_2 calibration gases, use a gas concentration between 8 and 12 percent CO_2 in air for the high-level calibration gas. Use a gas concentration between 2 and 5 percent CO_2 in air for the mid-level calibration gas, and use purified air $({<}100~\text{ppm}~CO_2)$ as the zero level calibration gas.
- $5.\ Measurement\ System\ Performance\ Test\ Procedures$

Perform the following procedures prior to measurement of emissions (Section 6) and only once for each test program, i.e., the series of all test runs for a given gas turbine engine.

5.1 Calibration Gas Checks. There are two alternatives for checking the concentrations of the calibration gases. (a) The first is to use calibration gases that are documented traceable to National Bureau of Standards Reference Materials. Use Traceability Protocol for Establishing True Concentrations of Gases Used for Calibrations and Audits of Continuous Source Emission Monitors (Protocol Number 1) that is available from the Environmental Monitoring Systems Laboratory, Quality Assurance Branch, Mail Drop 77, Environmental Protection Agency, Research Triangle Park, NC 27711. Obtain a certification from the gas manufacturer that the protocol was followed. These calibration gases are not to be analyzed with the Reference Methods. (b) The second alternative is to use calibration gases not prepared according to the protocol. If this alternative is chosen, within 1 month prior to the emission test, analyze